



Syntex for pultrusion

A surfacing veil is a vital component in a pultruded profile.

Pultrusion is a dynamic process whereby the reinforcement, having passed through a resin bath, is pulled through a heated die to produce a composite component of constant profile. As the process is dynamic, the inclusion of a surfacing veil is the optimum method used to impart a wide range of properties to the surface of the pultruded profile.

Correct selection of a surfacing veil can bring the following benefits to a pultruded component:-

- high quality surface finish
- reduced reinforcement print through
- elimination of surface penetration of reinforcing fibres
- improved corrosion resistance
- improved resistance to UV discolouration and degradation
- surface conductivity

In addition to the enhanced properties of the pultruded profile, a synthetic surfacing veil such as **Syntex SLA 45** also improves the pultrusion process itself giving:-

- reduced die wear
- reduced pulling forces
- increased line speeds



Syntex SLA 45
45g/m² synthetic veil



Syntex 41
30g/m² carbon fibre veil

The Syntex range of products from CHM Composites includes:-

- synthetic veils for general purpose GRP pultrusions
- carbon fibre veil for carbon based pultrusions
- products with tailored levels of conductivity for profiles such as cable trays and ladders, mining ducts, support and access structures in petrochemical and offshore plant etc which require surface antistatic properties.

The use of a surfacing mat with isotropic properties also gives a significant degree of hoop strength to pultruded profiles such as tubes, "L" sections and "U" channels where the main reinforcement is unidirectional.

Syntex veils for pultrusion are available at a range of base weights, pre slit to customer specified widths and lengths or as full rolls for customer slitting.