



Synthetic veils for composites

CHM Composites Ltd. have introduced a range of synthetic surfacing veils for composites based on polyester fibres. With specifications designed to complement a wide range of composite manufacturing processes, the product characteristics are highlighted below:-

- Product SL 40** a 40g/m² “flat” white binder free polyester veil designed to give excellent coverage and reduced reinforcement print through
- Product SLA 45** a 45g/m² fine aperture binder free polyester veil with higher wet out rates and giving a characteristic patterned surface
- Product SLB 60** a 60g/m² “flat” black binder free polyester veil made using fine denier, solution dyed black fibres designed to give full even black finish with no bleed of colour into the resin
- Product SL 40B** a 40g/m² “flat” white polyester veil with added binder to give high “stiffness” for improved dimensional stability, reduced necking and wrinkling for use with higher tension processing

Nominal specifications of the synthetic veils in this product range are given in the table below:-

	Syntex SL 40	Syntex SLA 45	Syntex SLB 60	Syntex SL 40B
Product description	100% PET, White	100% PET, White	100% PET, Black	100% PET, White
Finish	Flat	Fine aperture	Flat	Flat + binder
Areal weight	40g/m ²	45g/m ²	60g/m ²	40g/m ²
Thickness	0.40mm	0.55mm	0.58mm	0.36mm
Tensile strength MD	130N/50mm	150N/50mm	200N/50mm	130N/50mm
Tensile Strength CD	75N/50mm	50N/50mm	125N/50mm	75/50mm
Elongation MD	30%	40%	35%	15%
Elongation CD	65%	75%	60%	55%
Binder added	None	None	None	< 5%

The data contained herein are nominal and are not intended to be a guaranteed specification. Full TDS, including test standards available on request
The user must be satisfied that the product is entirely suitable for the purpose

Synthetic veils for composites are suitable for use in most composite manufacturing processes including hand lay-up, pultrusion, mandrel and filament winding, tape winding and roll wrapping, RTM and VARTM, vacuum infusion, continuous laminating, stitch or adhesive bonded combination fabrics etc..

Synthetic veils for composites are available pre slit to customer specified widths and lengths or as full rolls for customer slitting.

For more information please use the contact details below:-

CHM Composites Ltd : Office 5 : Business Development Centre: Turners Hill Road Business Park : Craven Arms : SY7 8DZ : UK
 Tel: +44 7977 319753
 E: info@chmcomposites.com W: www.chmcomposites.com
 Registered Company 5703965